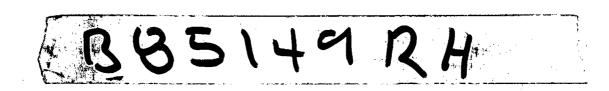
Work Order II June-04-12 1:30:25			*851	92*			Page 1
Revision ID: Item Name: Skidt	0-636-216  ube STD RH, Deluxe  5/2012 Start Qty: 1.00  5/2012 Req'd Qty: 1.00	*1* *1*	Accept	*N90004  Cust Item ID: Customer:	<b>0100*</b>	Setup Start Stop	*NS1* *NS2*
	cess Plan: MLJ	1 1 1	Tooling: SPC (Y/N):	Date: Date:		Run Start Stop	*NR1* *NR2*
Sequence ID/ Work Center ID	Operation Description		Set Up/	Tool ID Too	I# Plan Acce		Reject Insp.
Draw Nbr	Revision Nbr		Run Hours		Code Qty	Qty 1	Number Stamp
IIN-D350-636	I	•					
100	1	<u>()</u>	0.00				
*100* DC Document Control	<b>Memo</b> Photocopy	bluefile & type labels per PPP	0.00 <b>9.</b> 5 )	2/05/27	· · ·		17/08/2
110	Assemble as per dwg		0.00			81	Walkete. t
*110* HandFinish			0.00		(-th_	_ /5_1	26.80
Hand Finishing	<b>Memo</b> 1- Assembi D350-636	e Toe kit, Wedge kit and Tow		S as per IIN-			
120	QC5-Inspect part comp	leteness to step on W/O	0.00 OAS	. \		<b>、</b>	
^17/1^ QC	Memo		0.00 <b>16</b>	15100157	The Party of the P	<u> </u>	



**Quality Control** 

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7	4

W/O:			W	ORK ORDER CHAI	NGES	<u> </u>				
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Part No:	;	PAR #:	Fault Cat	egory:	NCF	R: Yes	lo DQA	٨:	_ Date: _	
	R	esolution:	Dispositi	on:	QA:	N/C Clo	sed:		Date:	<u> </u>
NCR:		V	VORK ORE	DER NON-CONFOR	MANCE	(NCR)				
DATE	OTED	Description of NC			Section B		Verific	ation	Approvai	Approval
DATE	STEP	Section A	Initial Chief Eng	Action Description Chief Eng	n	Sign & Date	Section		Chief Eng	QC Inspector
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Page 2

June-04-12 1:30:25 PM

Quality Control

D350-636-216 Item ID: Accept Setup Start \*N900040100\* **Revision ID:** Skidtube STD RH, Deluxe Item Name: Start Qty: 1.00 **Start Date:** 04/06/2012 Cust Item ID: **Required Date:** 18/06/2012 **Req'd Qty:** 1.00 **Customer:** Reference: Run Process Plan: Approvals: Date: Tooling: Date: Stop QC: \_\_\_\_\_ Date: \_\_\_\_ SPC (Y/N): Date: Sequence ID/ Operation Set Up/ Tool ID Tool # Plan Accept Reject Reject Insp. Work Center ID Description **Run Hours** Code Qty Qty Number Stamp 150 0.00 \*150\* Packaging 0.00 Memo Packaging Identify and pack for shipping as per PPP D350-636-216 Location: PPP rev:\_ 160 QC21- Final Inspection - Work Order Release 0.00 \*160\* QC 0.00 Memo

MLJ 12 108129

Dart Aerospace Ltd	Daı	t A	ero	spa	ce	Ltd
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W/O:			WC	RK ORDER CH	ANGES					
DATE	STEP	PRO	OCEDURE CHAI	NGE		Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector,
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Part No	) <b>:</b>	PAR #:	Fault Cate	jory:	NCI	R: Yes	No DQ	A:	Date:	<del> </del>
	R	esolution:	Disposition	):	QA	N/C CI	osed:		Date: _	
NCR:	v		WORK ORDE	R NON-CONFO	PRMANCE	(NCR	l)			
		Description of NC		Corrective Action	Section B	-	Verific	ation	Approval	Approval
DATE	STEP	Section A	Initial Chief Eng	Action Descrip	otion 	Sign & Date		on C	Chief Eng	QC Inspector
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	1		1				i			I

Work Order ID: 85192

Parent Item: D350-636-216

Parent Item Name: Skidtube STD RH, Deluxe

\*85192\*

\*D350-636-216\*

**Start Date:** 04/06/2012

**Required Date:** 18/06/2012

Start Qty: 1.00

Required Qty: 1.00

Comments:

IPP Rev:A 10.10.04 new issue DD verf:EC

Manufactured

Manufactured

11.04.14 ecn11-553 DD verf:EC

PER ECN 12-542 DD verf:EC

IPP Rev:B IPP Rev:D 112.04.16 AS

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D350-636-016		Manufactured	No			110	Each	1.0000	1	1			
*D350-636 Skidtube STD w/ Training V									**	3.851.	49 (1	<u>()</u>	H 12/08/2

<b>Location</b>	Lo	e Qty	Loc Code		
FG		1			
62438		0			
62903		0			
64953		0			
66106		0			
81400		1			
	110	Each	24.0000	1	1

\*D350-636-101\*

Toe Step, LH/RH

D350-636-101

					·		
Location	<u>Lo</u>	e Qty	Loc Code				
FG120		24					
71606		6					
82678		18				1	
	110	Each	10.0000	0.5	0.5		
				**	•	(1)	

\*D350-636-105A\*

Wedge Installation

D350-636-105A

<b>Location</b>	Loc Qty	Loc Code	
FG120	10		
51959	1		
67317	4		1000
71604	1		6/10/1
77147	4		

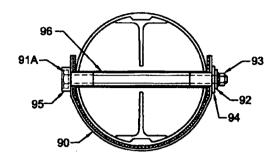
Dart Ae	rospace	e Ltd							æ ×
W/O:			W	ORK ORDER CHANGE	S				
DATE	STEP	PRO	OCEDURE CH	ANGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
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,						·			
Part No	:	PAR #:	Fault Cat	egory:	NCR: Yes	No DQ	A:	_ Date: _	
	R	esolution:	Dispositi	on:	QA: N/C CI	osed:		Date: _	
NCR:		V	WORK OR	DER NON-CONFORMAN	ICE (NCF	l)			
DATE	STEP	Description of NC Section A	Initial Chief Eng	Corrective Action Section Action Description Chief Eng	B Sign & Date	Verific Secti		Approval Chief Eng	Approval QC Inspector
				Onto Ling					

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DART AEROSPACE USA, INC. 18,19,20A,20B (TOE STEP KIT) 2,3,4 4 PL, REF 14,15,17,17,15,16 4 PL 5,6A,6A,7 97,98,98,99 (AN3 HARDWARE) 10,11,12 2,3,4 4 PL, REF ယု 2 PL 80,81,81,82,83 (TOW RING KIT) 30 2.77\* (70mm) REF D350-636-015/-016/-017/-018/-215/-216/-217/-218 SKIDTUBE REF 30 REF SEE DETAIL G APICAL . 30 30 CYLINDRICAL FLOAT BAG INSTALLATIONS REF 8 PL 90 5,6A,6A,7 REF SHOP COPY **RETURN TO** 91A,92,94,94,92,93 3 PL 91A,95,94,92,93 **ENGINEERING** 91B,95,94,92,93 (W/ APICAL FLOAT) UNCONTROLLED COPY SUBJECT TO AMENDMENT D350-636-015/-016/-215/-216 WITHOUT NOTICE (Aerazur/Apical Cylindrical) WORK ORDER S192 MUT 12/06/04 18,19,20A,20B (TOE STEP KIT) 5,6A,6A,7 14,15,17,17,15,16 4 PL 2,3,4 4 PL, REF 97,98,98,99 (AN3 HARDWARE) 10,11,12 2 PL 2,3,4 4 PL, REF 80,81,81,82,83 (TOW RING KIT) 2.77" (70mm) REF • • • SEE DETAIL G . 32 30 8 PL APICAL TRI BAG INSTALLATIONS 8 PL **ASSEMBLY IIN-D350-636**Page 13 of 31 5,6A,6A,7 REF U-91A,92,94,94,92,93 91A,95,94,92,93 3 PL 91C,92A,94A,94,92,93 (W/ APICAL FLOAT) D350-636-017/-018/-217/-218

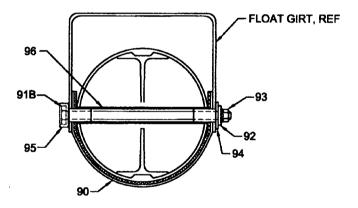
(Aircruiser/Apical Tri-bag)

Dart Ae	rospac	e Ltd								e •
W/O:			WC	ORK ORDER CHA	ANGES					
DATE	STEP	PRO	CEDURE CHA	NGE		Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
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Part No	:	PAR #:	Fault Cate	gory:	NC	R: Yes	No <b>DQ</b>	A:	Date:	
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NCR:	,	V	VORK ORD	ER NON-CONFO	RMANCE	(NCR	(1)			
DATE	CTED	Description of NC		<b>Corrective Action</b>	Section B		Verific	cation	Approval	Approval
DATE	STEP	Section A	Initial Chief Eng	Action Descript Chief Eng	tion	Sign & Date		on C	Chief Eng	QC Inspector
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### WITHOUT APICAL CYLINDRICAL BAG FLOATS

## OR



#### WITH APICAL CYLINDRICAL BAG FLOATS

# SECTION T-T D350-636-015/-016/-215/-216 SKIDTUBES 1 PL

28/82

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Revision: I

Date: 10.10.25

## **Dart Aerospace Ltd**

W/O:	-	WORK ORDER CHANGES		2.44	. Nas		7 (4.4) 
DATE	STEP	PROCEDURE CHANGE	By.	Date	-Qtÿ-	Approval Chief Eng/ Prod Mgr	Approval QC Inspector

Part No:	PAR #:	Fault Category: _	 NCR: Yes	No	DQA:	_ Date: _	
Resolution:		Disposition:	QA: N/C CI	sed:	t	Date: _	

NCR:		WORK ORDER NON-CONFORMANCE (NCR)										
DATE STEP	Description of NC		Corrective Action Section B	Verification Section C	Approval Chief Eng	Approval QC Inspector						
	STEP	Section A In					Action Description Sign & Date					
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